

NEW ZEALAND

PRODUCT SELECTION GUIDE



Built for comfort, made for work.

Ankle Boots



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Southern Cross® Zip Scuff

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Steel Blue stands behind the comfort and quality of our work boots with our 30-Day 100% Comfort Guarantee.

PLUS 6 month manufacturer's warranty*.

That's how confident we are that we have the right work boots for you.

* Terms & conditions apply

Shoes



Adelaide

311400

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Ladies Boots



Argyle Ladies

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Premium Leather

All Steel Blue boots are made from premium, high quality leather that's ethically and environmentally sourced from members of the Leather Working Group (LWG), with leathers predominately sourced in New Zealand.

All Steel Blue safety boots are independently certified to major international safety standards.

✓ Australian/New Zealand Standard AS/NZS 2210.3

Steel Blue | Product Selection Guide

- ✓ American Standard ASTM F2413
- ✓ European Standard EN ISO 20345

For more information, visit our website

www.steelblue.com

Steel Blue | Product Selection Guide

Full Range

Built for comfort, made for work.

- Steel Blue have been manufacturing and supplying safety footwear to the Australian market since 1995.
- From humble beginnings Steel Blue has gone on to become a major safety boot manufacturer, with distribution across the globe.
- Steel Blue now have 5 warehouses globally - Australia, New Zealand, Amsterdam (servicing Europe, UK, Middle East), and Dallas, TX (USA).
- A global team provides support across Manufacturing, Product Development and Innovation, Marketing, and Sales.

- Steel Blue New Zealand backed by the Australian parent company, to scale New Zealand growth.
- FDRA accredited (Footwear) Distributors & Retailers of Americal.
- Endorsed by the Australian Physiotherapy Association (APA).
- Steel Blue Mission: To create the most comfortable occupational footwear in the world.

Our Innovative Approach

We understand that your work boots are more than just footwear.

They're protection. They're stability for slippery or uneven surfaces. They're a tool for quiding objects into place and extra leverage for lifting heavier things.

That's why we have a whole team dedicated to researching and developing new technology, so you're even safer and more comfortable, with work boots that go the distance.

As leaders in safety boots, our team of innovators continuously strive to improve and add to our range.

To view our Boot Technology video suite, visit www.steelblue.com

A Company of Firsts

We're known for our innovative thinking, and are proud to deliver the most comfortable, most durable work boots.

Steel Blue was the first Australian safety boot manufacturer to:

- Develop our Trisole® Comfort Technology, a multi-layer sole with extremely effective cushioning and shock absorption.
- Use PORON® in our Trisole® Comfort Technology, which is now the benchmark for safety boots.
- Earn European Safety Footwear Certification CE EN ISO 20345 and USA Safety Footwear Certification ASTM F2413.
- Offer a 30-Day 100% Comfort Guarantee on all Steel Blue boots.

5 Steel Blue | Product Selection Guide

- Dedicate a range of boots to raise money for local & national charities.
- Become endorsed by the Australian Physiotherapy Association (APA).
- Utilise a Composite Toe Cap, which is airport-friendly and more lightweight than standard safety toe caps.
- Work with a leading manufacturer to design industrial grade zips for our zip-sided boots, for tradies who go in and out of houses all day.
- Use anti-chaff lining.

Footwear Distributors & Retailers of America (FDRA)



Fair Trading and Ethical Sourcing

We believe our collaborative approach to ethical sourcing with all of the stakeholders within our supply chain will deliver the most benefits. We comply with the FDRA Code of Conduct, demonstrate an absence of Zero Tolerance Issues and have received FDRA Responsible Factory Accreditation.

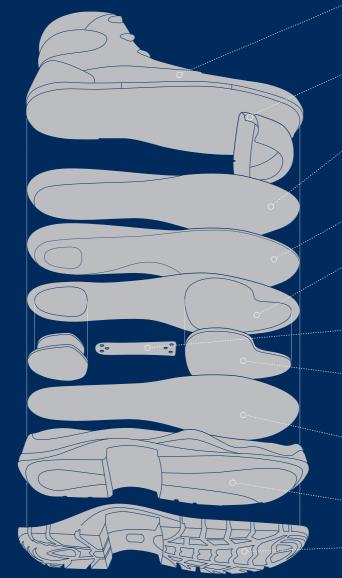
The dedicated Steel Blue facility is one of only 20 in the world to be an FDRA Responsible Factory Accredited Manufacturing Plant.

Company of Firsts

Cushion your feet, knees, hips and lower back from day-to-day fatigue with Steel Blue's unique soling system.

This provides a vital foundation that supports your whole body. Strategically placed pads made of high-tech PORON® are placed in the sole and under your foot's peak stress areas. This multi-density soling has been proven as much more effective in cushioning and absorbing shock than a standard footbed.

When you wear your Steel Blue boots, you know you've got the best available foot technology that's backed by our 100% Comfort Guarantee.



Quality, water resistant leather upper and high quality internal linings.

Choice of a Steel, Non-Metallic or Non-Safety toe cap with edge protector.

3 Footbed top cover using abrasion resistant high wicking material.

4 Polyurethane footbed.

5 Flexible anti-microbial insole with flex perforations to the forepart.

... 6 Support shank.

7 Energy absorbing anti-bacterial PORON® Permafresh inserts.

8 Penetration-resistant midsole (available on selected models).

Q Lightweight shock absorbing PU (Polyurethane) midsole.

Strong, long-wearing Thermoplastic Urethane or heat resistant Nitrile Rubber outsole.



Steel Toe Cap

Made from hardened steel for premium toe protection.

Featuring a hardened steel toe cap that's designed to meet Australian/New Zealand safety standard AS/NZS 2210.3, this technology offers premium protection for your toes.

Our steel cap boots are capable of resisting a drop force of 200J, 15kN of rolling objects, nail gun puncture and power saw cut.

Steel cap boots are mandatory on many worksites, so they're our most popular choice. We test against corrosion, impact compression and internal dimensions to ensure the toe cap covers the necessary area.



Composite Toe Cap

Non-metallic, electrically non-conductive toe protection.

Steel Blue's composite toe caps are entirely non-metallic, electrically non-conductive and lightweight. Our composite toe cap work boots are airport friendly and great for workers that need to move through security environments without any hassle.

As with our steel cap boots, they prevent injuries from falling objects at a drop force of 200J and are best suited to sites where there's a risk of toe damage from falling or rolling objects. Composite toe caps can be x-rayed, won't rust and also insulate against heat and cold



TPU Outsole

Our Thermoplastic Urethane (TPU) outsole is the all-rounder, suiting most work environments.

The main difference from the Nitrile outsole is that the TPU outsole is more lightweight and is heat resistant to 130°C.

Most of our work boots come standard with a TPU outsole. It's very durable, providing a high tolerance against cuts, abrasion, splitting and cracking, as well as a high resistance to most oils and chemicals. The TPU outsole also provides slip resistance for uneven and slippery surfaces.

If you don't need extreme heat protection, this is the lightweight outsole you need for your work boots.



Nitrile Outsole

With heat resistance to 300°C, our Nitrile outsole is great for working in very hot conditions.

The Nitrile outsole is made from a type of higher heat resistant rubber and forms the outer layer of your work boots. At these high temperatures, there's a 60-second threshold before it reaches melting point.

With superior resistance to abrasion and excellent tear strength, the slip resistant capabilities of Steel Blue's Nitrile outsole actually improves with wear. It's also highly resistant to oil, mild acids and alkali.

As if that wasn't enough, the Nitrile outsole helps reduce the build-up of excess static electricity and is chemical resistant.

Toe





Anti-Static

For highly static environments.

Most Steel Blue boots are anti-static, meaning they dissipate the amount of static electricity build-up on your body. In fact, they actually conduct the static electricity through the soles and into the ground.

This offers a level of protection against ignition hazards such as flammable materials and gases.

If you work with flammable materials, ignitable gases, sensitive electronic equipment or in an environment that creates static electricity build-up (where you get 'zapped' from touching doors and machinery), you'll benefit from these Steel Blue boots.



Electrical Hazard

Added electric shock protection.

Our non-conductive footwear is designed as a supplemental form of protection to the wearer from hazardous step potential (the difference in electrical potential between the feet) while standing on the ground. These Steel Blue boots are clearly marked and have a distinct yellow colour plug in the rubber sole. This footwear is not suitable where anti-static properties are needed.

Note: Electrical Hazard footwear is to be used in conjunction with primary protective equipment in areas and environments where there is a need to reduce the risk of electric shock due to accidental contact with live electric wires. EH safety shoes should not be used as the primary source of protection in an electrical hazard environment. A variety of methods such as maintaining appropriate distances, use of isolation methods, use of grounding methods for step voltage control, etc. should be considered to provide protection.



Water Resistant

Extending the life of your boots.

All Steel Blue boots feature waterproof soles and premium quality water resistant leather. This reduces foot odour and bacteria while also extending the life of your work boots.

The leather we use for our work boots is treated all the way through the tanning process so it becomes water resistant. This means it repels water from the surface.

If you work on a site with light exposure to water and wet environments, our water resistant work boots are for you.

Safety Standards

Our safety boots comply with:

- Australian/New Zealand Safety Footwear Standard AS/NZS 2210.3.
- International and European Safety Footwear Certification EN ISO 20345.
- American Safety Footwear Certification ASTM F2413.

Steel Blue's non-safety work boots also comply with Australian /New Zealand Safety Footwear Standard AS/NZS 2210.5, International and European Safety Footwear Certification

EN ISO 20347, and American Safety Footwear Certification ASTM F2892.

Superior Impact Protection

Our Met-Guard, or Metatarsal Guard, is BUILT INTO THE **BOOT** and specially designed to protect the metatarsal area of the foot that extends from the toes.

The Met-Guard provides superior impact protection and reduces the risk of injury from impact to this part of the foot - without compromising on our complete level of 100% Comfort every day.

This is a popular choice for mining workers, factory hands and drillers, who sometimes need the extra protection the Met-Guard affords.



DO YOU NEED EXTRA PROTECTION?

See the Argyle Zip Bump Met on Page 19.



creating a shield to reduce and absorb an impact of 20kg from 1 metre.

Premium Leather

All Steel Blue boots are made from premium, high quality leather that's ethically and environmentally sourced from members of the Leather Working Group (LWG), with leathers predominately sourced in New Zealand.

Steel Blue's durable, yet supple cowhide leather assists with less break-in time, making our work boots comfortable from day one.

Each leather is specifically chosen to ensure each style of boot is fit for purpose.

Steel Blue's range of durable cowhide leather includes:

Full-Grain

A high-quality cowhide leather with a waxy finish.

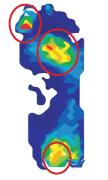
Nubuck

Sanded or buffed into a velvet-like finish while being stronger than suede.

The PORON® Advantage

We use PORON® in our Trisole® Comfort Technology, which is now the benchmark for safety boots.

Trisole® Comfort Technology works by strategically placing pads, made of the high-tech material PORON®, in the sole and under the peak stress areas of the foot. The unique open-cell structure of PORON® cushioning helps retain its 'like-new' performance, softness and flexibility.



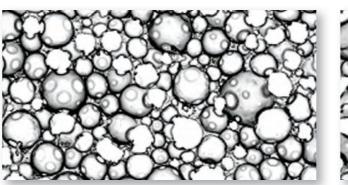




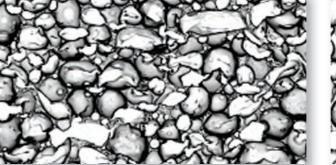


PORON® Breathability

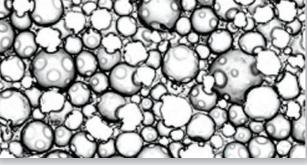
Red and Dark Yellow areas on the foot scan indicate elevated pressure points.



Open cell structure of PORON® materials before compression



PORON® materials during compression



Open cell structure of PORON® materials after compression



Outsole



TPU

Our standard durable outsole with heat resistance to 130°C.



Nitrile

Superior resistance to abrasion and heat resistance to 300°C.

Conductivity



Anti-Static

Prevents the build-up of static electricity within your body by dissipating it through the sole.



Electrical Hazard

Non-conductive, offering secondary protection for accidental contact with live electrical currents.

Resistance



Water Resistant

A special tanning process means all Steel Blue boots are water resistant.



Penetration Resistant

An extra tough steel or composite midsole prevents sharp objects getting through to your foot.



Metatarsal Guard

Steel Blue's Met-Guard offers composite plated protection for your foot's metatarsal area.

Toe Cap



Steel Toe Cap

Made from hardened steel for premium toe protection.



Composite Toe Cap

Non-metallic, electrically non-conductive toe protection.



Non-Safety

When toe protection isn't required, our non-safety boots are a lightweight alternative.



Bump Cap

A hardy, polyurethane cap that's directly moulded as part of the midsole.



Scuff Cap

An abrasion resistant, streamlined toe cover that protects more of the boot.



Scuff Guard

Additional protection for the toe area.

Style



Lace Up

A classic fastening for snug, well-fitting work boots.



Pull On

Convenient, easy access work boots with an elastic side.



Zip-Sided

Lace-up for comfort, then use the side zips for quick access.

Material



Premium Leather

All Steel Blue boots are made from premium, high quality leather that's ethically and environmentally sourced from members of the Leather Working Group (LWG), with leathers predominately sourced in New Zealand.



Better Body Health

We all know that our feet help us get from A to B, but with every step they're also absorbing up to twice your bodyweight in force.

Any issues with your feet can throw your entire body out of alignment, causing pain and discomfort.

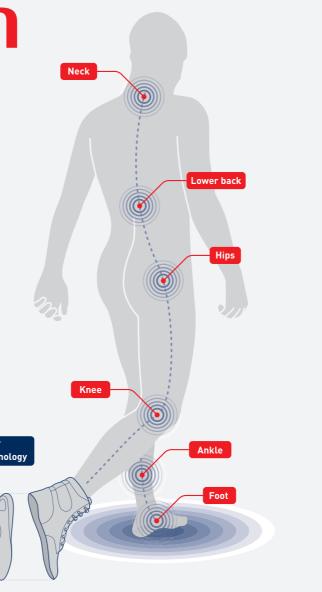
That's why having supportive, comfortable, fit-for-purpose work boots is so important for your overall wellbeing. Happier feet mean less body fatigue and more productivity.

Steel Blue has developed our unique range of comfortable, lightweight premium work boots so you can enjoy better body health.

When you wear Steel Blue boots, you'll experience:

- Less shock forces To your feet, knees, hips and lower back.
- More flexibility in the sole Thanks to hi-tech materials.
- The feeling of lightweight work boots That are durable and fit-for-purpose.
- Less stress-related injuries To the feet, ankles, knees, hips and lower back.
- Greater comfort and overall wellbeing So you can focus on getting the job done.

Go to Page 6 to read about our Trisole® Comfort Technology.



Endorsed by the APA

Steel Blue is also the first (and only) Aussie safety boot manufacturer that's been endorsed by the Australian Physiotherapy Association (APA).

The APA only supports products that offer clear benefits for physiotherapy patients. With Steel Blue's strong focus on comfort and durability, the APA's endorsement recognises the technological advancements of our work boots that help protect the wearer from stress-related injuries to the ankles, knees, hips and spine.

Endorsed by:



30-Day 100% Comfort Guarantee

We stand behind the comfort and quality of our work boots with our 30-Day 100% Comfort Guarantee.

We were the first safety footwear manufacturer in the world that offered such a rock solid promise. That's how confident we are that Steel Blue has the right work boots for you.

For more information, visit

www.steelblue.com





Ankle Boots

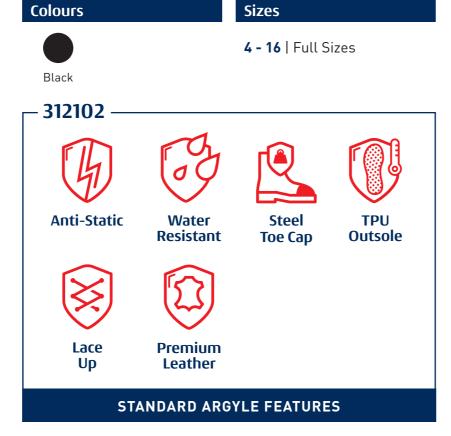
Argyle 312102

The Argyle is a 150mm men's derby style, lace-up ankle boot with padded collar and tongue.

A popular, 100% comfortable choice for Bricklayers, Glaziers and Sand Blasters with a TPU outsole heat resistant to 130°C and a 200 joule safety steel toe cap.

The Argyle has anti-static properties and premium water resistant leather available in black.





Colours



Argyle Bump

342102

The Argyle Bump is a 150mm men's derby style, lace-up ankle boot with padded collar and tongue, plus a bump cap to increase the longevity of your work boots.

A popular, 100% comfortable choice for Bricklayers, Glaziers and Sand Blasters with a TPU outsole heat resistant to 130°C and a 200 joule safety steel toe cap.

The Argyle Bump has anti-static properties and premium water resistant leather available













Water



Outsole



Lace

Men's

Ankle Boots

Steel

Toe Cap



Anti-Static

Bump

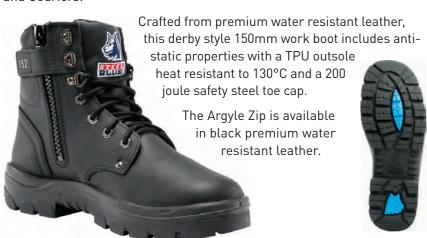
Cap

Leather

STANDARD ARGYLE BUMP FEATURES

One of our most popular styles, the Argyle Zip features an industrial grade side zip for ease of access.

Including laces to ensure a secure and comfortable fit, the Argyle Zip is a popular choice for Tilers, Doc Workers, Plumbers, Warehouse Staff and Couriers.



Colours

4 - 14 | Full Sizes

Sizes

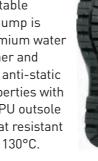




TArgyle Zip **Bump** 332152

The Argyle Zip Bump features a hardy, polyurethane bump cap to increase the longevity of your boots.





to 130°C.

Sizes



Colours

5 - 14 | Full Sizes











Argyle Zip Met 382852

The Argyle Zip Met boasts all the features of our popular Argyle Zip boot with an added bump cap,

penetration resistant midsole and metatarsal quard for all round foot protection.

Including laces to ensure a secure and comfortable fit, the Argyle Zip Met is a popular choice for Scaffolders. Factory Hands



Colours



Sizes

































5 - 14 | Full Sizes

















Ankle Boots



Southern Cross® Zip Scuff 312661

One of our most popular styles, the Southern Cross® Zip Scuff features an industrial grade side zip for ease of access.

Including laces to ensure a secure and comfortable fit, the Southern Cross® Zip Scuff is a popular choice for Construction, Warehouse, Fabricators and





Sizes





5 - 14 | Full Sizes











Steel

Toe Cap

Water Resistant



Scuff



Outsole





Lace



Premium Leather

STANDARD SOUTHERN CROSS® ZIP SCUFF FEATURES



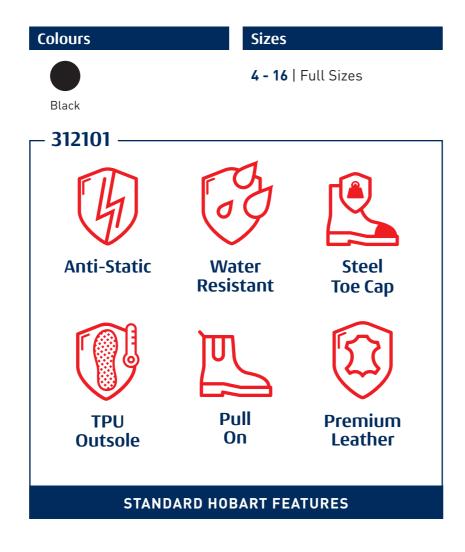
Hobart 312101

The Hobart is a 145mm men's elastic-sided pull-on ankle boot.

A popular, 100% comfortable choice for Landscapers, Roof Tilers and Scaffolders with a TPU outsole heat resistant to 130°C and a 200 joule safety steel toe cap.

The Hobart has anti-static properties and premium water resistant leather available in black.





Hobart Bump

332101

The Hobart Bump is a 145mm men's elastic-sided pull-on ankle boot with a bump cap to increase the longevity of your boots.

A popular, 100% comfortable choice for Landscapers, Roof Tilers and Scaffolders with a TPU outsole heat resistant to 130°C and a 200 joule safety steel toe cap.



Colours

Sizes

5 - 14 | Full Sizes

5.5 - 13.5 | Half Sizes

































Men's | Ankle Boots

Torquay Zip EH

827539

The Torquay Zip EH boasts innovative boot technology with a 200 joule safety composite toe cap and scuff guard for protection.

This men's 150mm derby, ankle lace-up style is a popular choice for Electricians, Refrigeration Mechanics and Power Operators. The stylish upper design features a scalloped collar for ease of movement and an industrial-grade zipper for easy on/off.



Colours Sizes **5 - 14** | Full Sizes





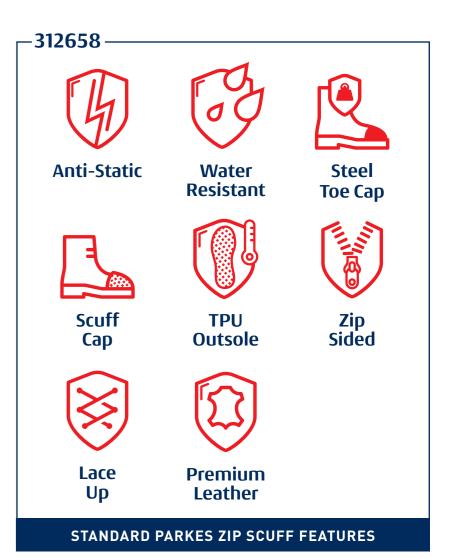
Parkes Zip **Scuff** 312658

The Parkes Zip Scuff is a men's 95mm hiker-style lace-up mid-cut boot with an industrial grade zipper and scuff cap to increase the longevity of your boots.

A popular choice for Warehouse Staff, Construction and Courier Drivers, the boot also features a heat resistant TPU outsole to 130°C, a 200 joule safety steel toe cap







Steel Blue | Product Selection Guide

Men's | Mid-Cut Boots

Whyalla 312108

The Whyalla is a 95mm men's derby style, lace-up mid-cut boot with padded collar and tongue.

A popular, 100% comfortable choice for Bricklayers, Glaziers and Sand Blasters with a TPU outsole heat resistant to 130°C and a 200 joule safety steel toe cap.

The Whyalla has anti-static properties and premium water resistant leather available in black.





Colours

Sizes



5 - 14 | Full Sizes











Wagga 312207

The Wagga is a 110mm men's hiker style, lace-up mid-cut boot with padded collar and tongue.

A popular, 100% comfortable choice for Warehouse Workers, Tour Operators and Road Workers with a TPU outsole heat resistant to 130°C and a 200 joule safety steel toe cap.

The Wagga has anti-static properties and premium water resistant leather available in charcoal.





Colours

Sizes



5 - 14 | Full Sizes

Charcoal









Heeler 322315

The Heeler is a 250mm men's rigger style, pull-on boot.

A popular, 100% comfortable choice for Rig Workers, Refinery Workers and Mining with a nitrile outsole heat resistant to 300°C and a 200 joule safety steel toe cap.

> The Heeler has anti-static properties and premium chemical, water resistant leather and is available







Sizes



Redwood

5 - 14 | Full Sizes





Anti-Static



Steel Toe Cap





Water Resistant Resistant



Nitrile Outsole



Men's | High-Leg

Boots



STANDARD HEELER FEATURES

Men's | Shoes

Adelaide 311400

The Adelaide boasts innovative boot technology with a 200 joule safety composite toe cap to leave metal detectors speechless.

This men's sports lace-up style shoe is a popular choice for Courier Drivers, Warehouse Workers and Stadium Crew. The Adelaide has a TPU outsole heat resistant to 130°C, has anti-static properties and is available in black.



Colours

Sizes



4 - 13 | Full Sizes











Perth 311403

The Perth boasts innovative boot technology with a 200 joule safety composite toe cap to leave metal detectors speechless.

This men's sports lace-up style shoe is a popular choice for Courier Drivers, Warehouse Workers and Stadium Crew. The Perth has a TPU outsole heat resistant to 130°C and has anti-static properties.



Colours

Sizes



4 - 13 | Full Sizes







Eucla 312126

Men's derby style, lace-up shoe.

200J steel toe cap and TPU outsole with heat resistance up to 130°C.



Colours



Sizes















Manly 316109

Men's lace-up executive shoe.

200J steel toe cap and TPU outsole with heat resistance up to 130°C.





Colours

Sizes



5 - 14 | Full Sizes











Men's | Shoes



Argyle Ladies

512702

The Argyle Ladies is a 140mm derby style, lace-up ankle boot with padded collar and tongue.

A popular 100% comfortable choice for Mining, Construction and Road Workers with a TPU outsole heat resistant to 130°C and a 200 joule safety steel toe cap.

The Argyle Ladies has anti-static properties and premium water resistant leather available in black and purple.



Colours

Sizes





4 - 11 | Full Sizes









Anti-Static

Water Resistant

Steel Toe Cap







Lace



Premium Leather

STANDARD ARGYLE LADIES FEATURES

-Southern Cross® ¬ **Zip Ladies 512761** The Southern Cross® Ladies is a 150mm lace-up ankle

boot with a low-cut scalloped, padded collar for ease of movement.





Sizes

























4 - 11 | Full Sizes

Southern Cross® ¬ **Zip Scuff Ladies**

512719

The Southern Cross® Zip Scuff Ladies features an abrasion resistant scuff cap for extra protection to the toe area of the boot.

> Including zip and laces to ensure a secure and comfortable fit, the Southern Cross(R) Zip Scuff features a TPU outsole heat resistant to 130°C, a 200 ioule safety steel toe cap and

premium water resistant full-grain leather.





Sizes



Colours

4 - 11 | Full Sizes















Hobart Ladies \neg \neg Parkes Zip 512701

The Hobart Ladies is a 145mm elastic-sided pull-on ankle boot.

A popular, 100% comfortable choice for Plumbers, Carpenters and Landscapers with a TPU outsole heat resistant to 130°C and a 200 joule safety steel toe cap.



Colours



4 - 11 | Full Sizes













Sizes



Ladies 512758

The Parkes Zip Ladies is a 95mm hiker style lace up ankle boot with a side zip for convenience.

The Parkes Zip Ladies is a tough and durable work boot. Boasting a 200 joule steel toe cap, TPU outsole with heat resistance up to 130°C and a padded collar and tongue for extra comfort, the





Colours

4 - 11 | Full Sizes









Sizes







Steel Blue | Product Selection Guide

Ladies Boots



Boot Accessories

Our exclusive range of 100% genuine parts and accessories, designed specifically to complement your Steel Blue work boots.

To view our full range of accessories, please visit our website:

www.steelblue.com

-Bamboo Socks —



Made from ultra-fine bamboo fabric, these socks are naturally anti-bacterial and eliminate foot odor. The eco-friendly bamboo materials offer anti-static properties, blister protection and all-day comfort.

4-6 | A-000074 6-10 | A-000076 11-14 | A-000080

Cortho Rebound® ¬



Designed to cushion, cradle and support the entire foot from heel to toe. Made from high quality polyurethane, it will not flatten out or compress with prolonged wear.

Sizes 3 - 16

A-000130 — A-000143

-Nylon Laces -

Black





Made from a super-tough polyester/Cordura material, Steel Blue laces exceed industry standards for their tensile strength and anti-abrasive qualities. Choose from two colours to suit your specific safety boot.

 110cm
 A-000064

 140cm
 A-000065

 160cm
 A-000066





Steel Blue

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For the full Terms and Conditions regarding the Steel Blue 100% Money Back Comfort Guarantee, and our 6 Month Manufacturer's Warranty, visit the Steel Blue website at steelblue.com.

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Product range correct at time of publication and subject to change without prior notice.

Leather is a natural product and some variation in colour may occur. The product images in our brochures and website are a general indication of colour. These variations in no way affect the performance of the boot.



